

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : ELASTO-POXY PRIMER VOC (B-Component)

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

ITW Polymers and Sealants NA
12055 Cutten Road
Houston, TX 77066
T 972-438-9111

1.4. Emergency telephone number

Emergency number : CHEMTREC (US Transportation): (800) 424-9300 International: +1 (703) 527-3887

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable liquids, Category 3	H226
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 1	H318
Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment - Chronic Hazard, Category 2	H411

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H226 - Flammable liquid and vapor.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing mist, vapors, spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, eye protection, face protection, protective clothing
P284 - In case of inadequate ventilation, wear respiratory protection.
P302+P352 - If on skin: Wash with plenty of soap and water.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P341 - IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call poison center/doctor/...

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P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or doctor.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P391 - Collect spillage.
P403+P235 - Store in a well-ventilated place. Keep cool.
P501 - Dispose of contents/container to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	(CAS-No.) 68082-29-1	15 – 40
Benzene, 1-chloro-4-(trifluoromethyl)-	(CAS-No.) 98-56-6	10 – 30
2,4,6-Tri(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2	3 – 7
Diethylenetriamine	(CAS-No.) 111-40-0	1 – 5
Ethylenediamine	(CAS-No.) 107-15-3	0.5 – 1.5
Triethylenetetramine	(CAS-No.) 112-24-3	0.5 – 1.5
Fatty acids, tall-oil, compounds with oleylamine	(CAS-No.) 85711-55-3	0.1 – 1

* In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret.

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.

First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.

First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention immediately.

First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.

First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Get medical attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after skin contact : Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May cause gastrointestinal irritation.

Chronic symptoms : May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Carbon dioxide. Foam. Dry powder. Sand.
Unsuitable extinguishing media : Water may be unsuitable as an extinguishing media, but helpful in keeping adjacent containers cool.

5.2. Specific hazards arising from the chemical

- Fire hazard : Flammable liquid and vapor.
Explosion hazard : Avoid fire, sparks, static electricity and hot surfaces. Liquid readily evaporates at room/ambient temperature. Vapors are invisible, flammable, heavier than air, and may accumulate in low areas and spread long distances. Distant ignition and flashback are possible.
Reactivity : No data available.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use cold water spray to cool fire-exposed containers to minimize risk of rupture. Exercise caution when fighting any chemical fire. Do not dispose of fire-fighting water in the environment. Prevent human exposure to fire, fumes, smoke and products of combustion.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
Other information : Avoid smoke inhalation.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate area. Keep upwind. Ventilate area. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

6.1.1. For non-emergency personnel

- Protective equipment : Wear Protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Wear suitable protective clothing, gloves and eye or face protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment/cleaning up : SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed, thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up.

LARGE SPILL: Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Ventilate the area by natural means or by explosion proof means (i.e. fans). Know and prepare for spill response before using or handling this product. Eliminate all ignition sources (flames, hot surfaces, portable heaters and sources of electrical, static, or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools and appropriate PPE. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

6.4. Reference to other sections

See Sections 8 and 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. For professional or industrial use only. Follow label instructions. Keep out of reach of children. Not for consumption. No smoking. Do not breathe vapors. Avoid contact with body. Turn off all pilot lights, flames, stoves, heaters, electric motors, welding equipment and other sources of ignition. Empty containers must not be washed and re-used for any purpose. Contact lens wearers must wear protective eye wear around chemical vapors and liquid. Wash hands thoroughly after handling. Flammable vapors may cause flash fire or ignite explosively. To prevent build-up of vapors, use adequate natural and/or mechanical ventilation (e.g. open all windows and doors to achieve cross ventilation). Containers may be hazardous when empty. Never use welding or cutting torch on or near container. Do not cut, drill, grind, or expose containers to heat, sparks, static electricity or other source of ignition. Explosion may occur causing injury or death.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Store in a dry, cool and well-ventilated place. Keep container tightly closed.

Special rules on packaging : Keep only in original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Diethylenetriamine (111-40-0)		
ACGIH	ACGIH OEL TWA [ppm]	1 ppm
OSHA	OSHA PEL TWA [1]	4 mg/m ³
OSHA	OSHA PEL TWA [2]	1 ppm
Ethylenediamine (107-15-3)		
ACGIH	ACGIH OEL TWA [ppm]	10 ppm
OSHA	OSHA PEL TWA [1]	25 mg/m ³
OSHA	OSHA PEL TWA [2]	10 ppm
Triethylenetetramine (112-24-3)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine (68082-29-1)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Fatty acids, tall-oil, compounds with oleylamine (85711-55-3)		
OSHA	Remark (OSHA)	OELs not established
Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.

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8.3. Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Protective clothing. In case of inadequate ventilation wear respiratory protection.

Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to airborne particles.

Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

Respiratory protection:

Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid mixture
Color	: Amber
Odor	: Mild, sweet
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 43.3 °C (110 °F)
Relative evaporation rate (n-butyl acetate=1)	: > 1
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1.015
Density	: 8.4 – 8.6 lb/gal
Solubility	: Water: Slight
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

VOC content : 65 g/l EPA Method 24 VOC

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SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Strong acids. Strong bases. Strong oxidizing agents.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Thermal decomposition and burning will produce toxic fume, carbon monoxide, carbon dioxide and nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Diethylenetriamine (111-40-0)

LD50 oral rat	1080 mg/kg
LC50 Inhalation - Rat	70 mg/l/4h (vapor)

Ethylenediamine (107-15-3)

LD50 oral rat	637 mg/kg
LD50 dermal rabbit	560 mg/kg
LC50 Inhalation - Rat	4916 – 9832 mg/m ³ 8h

Triethylenetetramine (112-24-3)

LD50 oral rat	2500 mg/kg
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2,4,6-Tri(dimethylaminomethyl)phenol (90-72-2)

LD50 oral rat	1000 mg/kg
LD50 dermal rat	1280 mg/kg

Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)

LD50 oral rat	13 g/kg
LD50 dermal rabbit	> 2 ml/kg
LC50 Inhalation - Rat	33 mg/l/4h

Butyl cellosolve (111-76-2)

LD50 oral rat	470 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal rabbit	435 mg/kg
LC50 Inhalation - Rat	450 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitisation : May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Benzene (71-43-2)

IARC group	1 - Carcinogenic to humans
National Toxicology Program (NTP) Status	Known Human Carcinogens

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

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STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after inhalation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.
Chronic symptoms	: May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: No information available.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods	: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

This mixture meets the requirements for 49 CFR 173.150(f)(1)(2) exemptions and the outer packages of this material would not require transportation labeling.

Transport by sea (IMDG)

Transport document description (IMDG)	: UN 1866 RESIN SOLUTION (contains: PCBTF, Ethylenediamine), 3, III
UN-No. (IMDG)	: 1866
Proper Shipping Name (IMDG)	: RESIN SOLUTION
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: III - substances presenting low danger
Limited quantities (IMDG)	: 5 L
Marine pollutant	: Yes



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Air transport (IATA)

Transport document description (IATA)	: UN 1866 Resin solution (contains: PCBTF, Ethylenediamine), 3, III
UN-No. (IATA)	: 1866
Proper Shipping Name (IATA)	: Resin solution
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

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All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA	
SARA Section 311/312 Hazard Classes	Physical hazard - Flammable (gases, aerosols, liquids, or solids) Health hazard - Skin corrosion or Irritation Health hazard - Respiratory or skin sensitization Health hazard - Serious eye damage or eye irritation

15.2. International regulations

No additional information available

15.3. US State regulations

⚠ WARNING: This product can expose you to Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	Carcinogenicity	Developmental toxicity	Reproductive toxicity male	Reproductive toxicity female	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)	X					
Benzene (71-43-2)	X	X	X		6.4 µg/day (oral); 13 µg/day (inhalation)	24 µg/day (oral); 49 µg/day (inhalation)
Toluene (108-88-3)		X				7000 µg/day
Methyl alcohol (67-56-1)		X				47000 µg/day (inhalation); 23,000 µg/day (oral)

Component	State or local regulations
Diethylenetriamine (111-40-0)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List
Ethylenediamine (107-15-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Triethylenetetramine (112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Stoddard solvent (8052-41-3)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Butyl cellosolve (111-76-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Benzene, 1,2,4-trimethyl- (95-63-6)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

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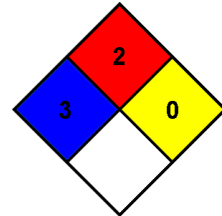
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Component	State or local regulations
Benzene (71-43-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Methyl alcohol (67-56-1)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Massachusetts - Right To Know List
Toluene (108-88-3)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List

SECTION 16: Other information

Other information	: Author: EMA.
NFPA health hazard	: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.
NFPA fire hazard	: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.
NFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.
HMIS Hazard Rating	
Health	: 3*
	* - Chronic (long-term) health effects may result from repeated overexposure
Flammability	: 2
Physical	: 0



This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.